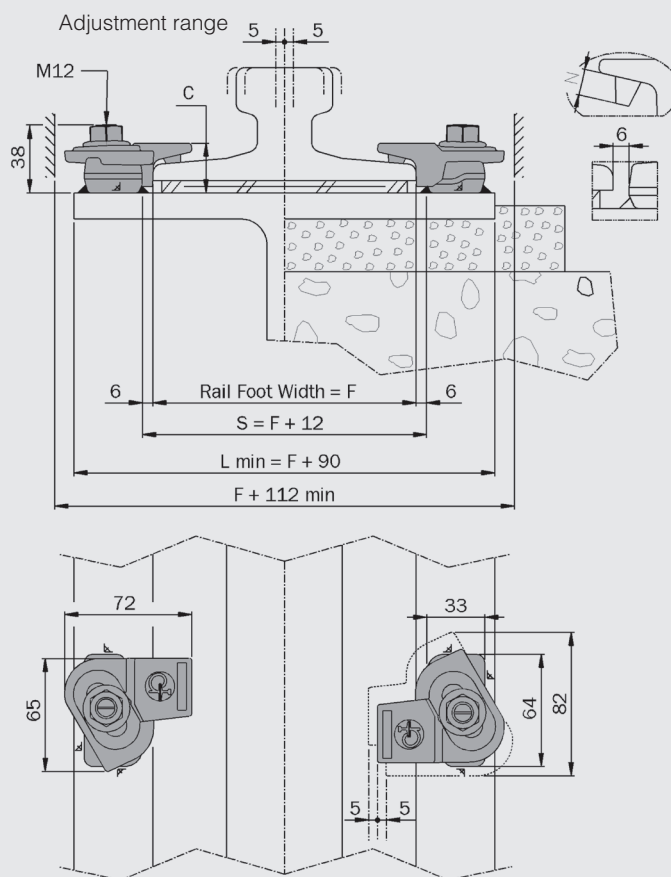


Patent Pending

New features :

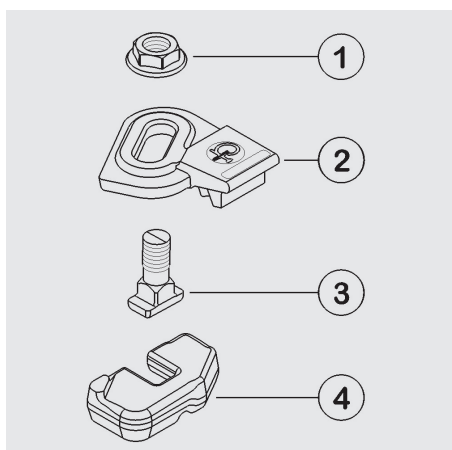
- "Second wedge design"
- Bolts incorporate a "Square Shank Base"



CLIPS	C max	Lateral adjustment	Bolt torque (Nm)	Maximum resistance to lateral forces (*)	Estimated weight
	mm	mm	Nm	kN	kg
W10/AN	24	10	75	65	0.428
W10/BN	29	10	75	65	0.428
W10/CN	33	10	75	65	0.438

N: nose height, not compressed, adapted to the rail type (see table overleaf).

(*) Contact GANTREX for application conditions.



Full designation	
W10/AN or W10/BN or W10/CN	
Components	
①	1x Sp M12 Cl8 GAL
②	1 x W10/22N or 1 x W10/25N or 1 x W10/30N
③	1 x SSB M12x30.5 8.8 GAL
④	1 x W10/20

Notes overleaf

- Clip Specification
- Clip Selection Table
Upper component and nose height (N) according to rail type and foot size (F).
- Components Materials
- Installation and Welding Instructions
Recommended weld throat size :
 \sphericalangle 4 mm; weld leg size being then 6 mm.
Any low hydrogen rod suitable for use with structural steel may be used.

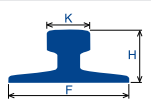
CLIP SPECIFICATION

The RailLok™ patent pending clips are specifically designed to facilitate correct mounting of crane rails :

- The “**Second Wedge Design**” ensures tight contact with the rail foot.
- Bolts with “**Square Shank Base**” allow the use of impact-wrenches.
- Easier installation because of the wider adjustment range.
- Compact design : fits narrow girders and soleplates, avoid interference with guide rollers.

Once installed, the clips are self-locking and self-tightening.

CLIP SELECTION TABLE

	F mm	K mm	H mm	Weight kg/m	Mounting	
					with	without
					7 mm RailLok™ pad	
A45	125.0	45.0	55.0	22.10	W10/BH	W10/AJ
A55	150.0	55.0	65.0	31.80	W10/CJ	W10/AJ
A65	175.0	65.0	75.0	43.10	W10/CJ	W10/AI
A75	200.0	75.0	85.0	56.20	W10/CI	W10/AH
ASCE80	127.0	63.5	127.0	39.80	W10/CJ	W10/AI
ASCE85	131.8	65.1	131.8	42.16	W10/CJ	W10/AI
MRS52 (105 CR)	131.8	65.1	131.8	52.09	W10/CI	W10/BJ
P43	114.0	70.0	140.0	44.65	W10/CI	W10/BJ
QU80	130.0	80.0	130.0	63.70	W10/CI	W10/BJ
S20	82.0	44.0	100.0	19.80	W10/BH	W10/AJ
S30/ASCE 60	108.0	60.3	108.0	30.03	W10/CJ	W10/AJ
S41/10	125.0	67.0	138.0	41.38	W10/CJ	W10/AI
S49	125.0	67.0	149.0	49.43	W10/CI	W10/AH
UIC 54	140.0	70.0	159.0	54.43	W10/CI	W10/BJ
UIC 60	150.0	72.0	172.0	60.34	W10/CI	W10/BJ

Contact GANTREX for other rails and pads.

COMPONENTS MATERIALS

The RailLok™ W10 is standard with a weldable forged steel lower component, a ductile cast iron upper component and vulcanize-bonded rubber nose. As standard, the bolts and nuts are hot dip galvanized. The upper component can also be hot dip galvanized on request.

Contact GANTREX for other options.

INSTALLATION AND SUGGESTED WELD INSTRUCTIONS

The lower component is welded on the support parallel to the axis of the rail and the upper component is fastened to it by means of one bolt and nut. The recommended torque is 75 Nm. Electrical and pneumatic torque wrenches are allowed as long as the minimum torque of 60 Nm is met and the torque does not exceed 100 Nm.

It is recommended the torque is regularly controlled with a calibrated torque wrench.

For most applications, the recommended weld throat size is ≥ 4 mm; the weld leg size is then 6 mm. If the pad is not used, the weld along the foot of the rail must be removed. Use any low hydrogen rod suitable for use with structural steel: ISO2560 type E 42 5 B 32 H5, E7018 or equivalent. For full instructions on weld size and electrodes, refer to the data sheet “Installation and suggested weld instructions”.

Do not apply protective coating on the contact surface between upper and lower components unless accepted by GANTREX. Do not use solvents as they may seriously damage the rubber nose.

We reserve the right to discontinue or change specifications or design at any time without prior notice and without incurring any obligation whatsoever.

08/2016 Rev.1